Welcome to the world of Universal Stair Parts, Inc. In the following pages we invite you to explore the most complete classic collection of quality stair products to be found anywhere.

From our home in Ball Ground, GA we manufacture and distribute quality wood and iron stair products and a large selection of exterior porch balustrades. Here you will find a large inventory of stock stair products and one of the most complete custom millwork manufacturing facilities in the industry.

Working closely with you, our experienced craftsmen respond to virtually any specialized request from manufacturing in a wide variety of exotic wood species to customized, customer specific profiles.

Since 1995 we have built the strongest reputation in the business for customer service quality serving the Pro Dealer and Stair building industry. Find out why. Call us or, better yet, come visit with us.

Either way you will find a friendly and knowledgeable staff ready to serve your every need. Once you’ve experienced our products and our dedication to serving you, you’ll want to turn to Universal for all of your stair products needs. After all, we’re Universal—your stairway to quality.
USP Catalog Contents

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Anatomy of a Staircase

POST TO POST SYSTEM

OVER THE POST SYSTEM

GLOSSARY OF STAIR TERMS

**BALUSTER** - The vertical post which supports the railing of the staircase. The term “Balustrade” refers to the baluster and rail system.

**COVE MOULDING** - Decorative strip which when attached to the underside of the tread nosing, covers the joint between the tread and riser.

**FILLET** - Strip which fills the plow between balusters on plowed handrail and shoe rail. Used with square top balusters.

**FITTING** - Used to form a smooth transition when the handrail changes height or makes a turn at a landing or a balcony.

**HANDRAIL** - The horizontal or rake member of a balustrade system. It sits on top of the balusters, newels are located at the bottom and top of a staircase and at turns and critical support areas of balcony rails.

**NEWEL** - Major support post for the balustrade system. Larger and heavier than the balusters, newels are located at the bottom and top of a staircase and at turns and critical support areas of balcony rails.

**NOSING** - The portion of a tread or landing tread which protrudes beyond the face of the riser.

**RISER** - The vertical components of a stair which support the treads.

**SHOE RAIL** - A piece running along the floor which is plowed for the insertion of balusters.

**STARTING STEP** - The first tread and riser at the bottom of the staircase.

**TREAD** - The horizontal portion of the staircase that is walked upon.
Universal Stair Parts specializes in a variety of products in many different wood species. Contact us for product availability and lead times on these and other exotic species of wood.

Wood Species

Australian Cypress
Brazilian Cherry
Cherry
Hickory
Mahogany

New Heart Pine
Poplar
Walnut
White Oak
Yellow Pine
Handrail Profiles

CONTEMPORARY AND WALL RAIL
Our Decorative Metal collection offers an extensive assortment of popular styles. Our balusters are constructed from “mild” steel, making them very durable and much stronger than wrought iron versions. Each and every baluster is hand made, which means no two are exactly alike. The slight variations in the details add exceptional character to any stairway. The finishes on our iron products may vary and all components are for interior use only.

**IRON BALUSTER OPTIONS**

- Solid Square
- Hollow Square
- Solid Round
- Hollow Round

**IRON LINE FINISHES**

- Low Sheen Black (LSB)
- Satin Black (SB)
- Matte Black (MB)
- Matte Nickel (MN)
- Antique Bronze (ABZ)
- Oil Rubbed Bronze (ORB)
- Oil Rubbed Copper (ORC)
- Silver Vein (SV)

*NOTE: Finishes may vary*
These shoes are compatible with the 1/2” SQUARE balusters on these two pages.
Adjustable Knuckles are generally used with PLA44

The balusters shown in this box are specially designed for Kneewall stairs. The measurement from the top of the baluster to the middle of the center detail is 16” for each style.

These shoes are compatible with the 1/2” SQUARE balusters on these two pages.

Item Number
PLA44
LIH-KW1BASK44
LIH-KW2BASK44
LIH-KW1TW44
LIH-KW2TW44
LIH-KW1KNUC44
LIH-KW2KNUC44
LI-AK01
LI-ALAK01
LI-ALAK02
LI-ALAK03
LI-ALAK05
LI-ALRD201
LI-ALSQ301
LI-PROCOL
LI-PROLVL
LI-PROKNE

LSB
SB
MB
MN
SV
ABZ
ORC
ORB

Low Sheen Black
Satin Black
Matte Black
Matte Nickel
Silver Vein
Antique Bronze
Oil Rubbed Copper
Oil Rubbed Bronze

These shoes are compatible with the 1/2” SQUARE balusters on these two pages.
These shoes are compatible with the 1/2" SQUARE balusters on these two pages.
These shoes are compatible with the 1/2” SQUARE balusters on these two pages. LI-ALRD201 & LI-ALSQ301 have a plastic insert and are compatible with 1/2” & 9/16” SQUARE iron balusters.
### Decorative Metal

#### FINESSE COLLECTION - ½"

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The balusters shown in this box are specially designed for Kneewall stairs. The measurement from the top of the baluster to the middle of the center detail is 16” for each style.

All shoes shown below and the LI-ALRD201 & LI-ALSQ301 on the next page are compatible with the 1/2” SQUARE balusters on this page.
These shoes are compatible with the 9/16" SQUARE balusters shown on this page. LI-ALRD201 & LI-ALSQ301 have a plastic insert and are compatible with 1/2" & 9/16" SQUARE iron balusters.

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PUMMEL COLLECTION - 9/16"
These shoes are compatible with the 9/16" SQUARE balusters shown on these two pages.
These shoes are compatible with the 9/16" SQUARE balusters shown on these two pages. LI-ALRD201 & LI-ALSQ301 have a plastic insert and are compatible with 1/2" & 9/16" SQUARE iron balusters.
These shoes are compatible with the 9/16” SQUARE balusters shown on this page. LI-ALRD201 & LI-ALSQ301 have a plastic insert and are compatible with 1/2” & 9/16” SQUARE iron balusters.
Decorative Metal

**ESPERESSO COLLECTION - ⅜”**

- LIH-HOL65044
- LIH-HOL65144
- LIH-HOL65244
- LIH-HOL65344

**ORB COLLECTION - ½”**

- LI-60044
- LI-61144
- LI-61244

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This shoe is compatible with the 5/8” ROUND balusters above.

These shoes are compatible with the 1/2” ROUND balusters above.

LI-R010
No Set Screw
Iron

LI-R08F
No Set Screw
Iron

LI-R09P
With Set Screw
Iron
These shoes are compatible with the 3/4” SQUARE balusters shown on this page.

LI-ALMFSH08
No Set Screw
Aluminum

LI-ALMG08
With Set Screw
Aluminum

LI-ALMGP08
With Set Screw
Aluminum
Decorative Metal

IRON NEWELS - 1 3/16”

EPOXY ADHESIVE

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LI-NWLFSH
Newel Collar and Mounting Kit

LJ-3705
Epoxy Adhesive Kit 5 oz.

IE2301
2-part Epoxy 50 ML

IE2302
Dispensing Gun

IE2303
Mixing Nozzle

800.421.1330
Cornerstone Collection

1 ¼" BALUSTERS

S-5015-31"
S-5015-34"
S-5015-36"
S-5015-39"
S-5015-42"

S-5040-36"
S-5040-39"
S-5040-42"

S-5067-34"
S-5067-36"
S-5067-39"
S-5067-42"

S-5141-36"
S-5141-39"
S-5141-42"

3" NEWELS

LJ-4040OT-48"
LJ-4042OT-58"
LJ-4053OT-62"

LJ-4045OT-58"

LJ-4046OT-73"

4012-39.5"

3 ½" NEWELS

LJ-4040-48"
LJ-4042-58"

LJ-4045-58"

LJ-4046-73"

LJ-4010-43"
LJ-4014-50"
LJ-4015-58"

4040312-48"
4040312-60"
Regent Collection

1 ¾" BALUSTERS

3 ½" POST-TO-POST NEWELS

3 ½" OVER-THE-POST NEWELS
Handrail fittings are designed to accommodate changes in direction and pitch along a handrail. When selecting fittings, simply match the second digit in the fitting with the corresponding second digit in the handrail profile.

**STARTING FITTINGS**
*Item numbers below correspond with a 6010 Colonial Style handrail. For all other handrail profiles, insert the second number of the handrail to the second digit of the corresponding fitting.*

- **S-7010** Starting Easing with Cap
- **S-7008** Coped End
- **S-7019** Opening Cap
- **S-7011** Level Quarterturn 90˚
- **S-7011-135** Level Quarterturn 135˚
- **S-7012** Upeasing 60˚
- **S-7013** Over Easing
- **S-7014** Upeasing 90˚
- **S-7040** Left Hand Turnout
- **S-7045** Right Hand Turnout
- **S-7030** Left Hand Volute
- **S-7035** Right Hand Volute
- **S-7031** Left Hand Climbing Volute
- **S-7036** Right Hand Climbing Volute

**HANDRAIL FITTINGS**

- **S-7008** Coped End
- **S-7009** Returned End
- **S-7011** Level Quarterturn 90˚
- **S-7011-135** Level Quarterturn 135˚
- **S-7012** Upeasing 60˚
- **S-7013** Over Easing
- **S-7014** Upeasing 90˚
- **S-7019** Opening Cap
- **S-7020** Tandem Cap
- **S-7021** Quarterturn with Cap 90˚
- **S-7021-135** Quarterturn with Cap 135˚
- **LJ-7047** Left Hand "S" Turn
- **LJ-7048** Right Hand "S" Turn
GOOSENECK FITTINGS

S-7050 Left Hand Gooseneck
S-7055 Right Hand Gooseneck
S-7060 Left Hand Gooseneck
S-7065 Right Hand Gooseneck
S-7070 Left Hand Gooseneck
S-7075 Right Hand Gooseneck
S-7080 Left Hand Gooseneck
S-7085 Right Hand Gooseneck
S-7090-2 Left Hand Gooseneck
S-7095-2 Right Hand Gooseneck
S-7091-2 Left Hand Gooseneck
S-7096-2 Right Hand Gooseneck
S-7097 Tandem Cap Gooseneck
S-7098 Post to Post Straight Gooseneck
S-7099 Post to Post Straight Gooseneck
Treads

Please contact us for a quote on special dimensions.
Oak treads and Risers available engineered or solid (edge glued). Specify "OE" or "OS."

PLAIN

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TRIM & SKIRT BOARDS

*Boards available in 8', 10', 12', and 16' lengths. Specify (R) for radius.

<table>
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<tr>
<th>814</th>
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Starting Steps

Starting steps are packaged with all necessary trim

SINGLE RETURN

LJ-8010
LJ-8310
Standard widths: 48", 54", 60", 72"

Bowed

LJ-8210
Standard widths: 48", 60"

LJ-8040 (11 ½" tread)
LJ-8440 (14" tread)
LJ-8640 (16" tread)
Standard widths: 48", 54", 60"

LJ-8030
Standard widths: 48", 54", 60"

DOUBLE RETURN

*Double return starting steps can be made to specific widths. Please provide the inside dimension (measure from outside of skirt board to outside skirt board).

LJ-8015*
LJ-8315*
Standard widths: 48", 54", 60"

Bowed

LJ-8215
Standard width: 48"

LJ-8060* (11 ½" tread)
LJ-8460* (14" tread)
LJ-8660* (16" tread)
Standard widths: 48", 54", 60"

90° turn

LJ-8050*
Standard widths: 48", 54", 60"
Landing Tread

**LANDING TREAD**

- **8090**
  - 3 1/2” Random Length
- **LJ-8090-5**
  - 5 1/4” Random Length
- **LJ-8090-5-16**
  - 5 1/4” Finger Joint 16’ Lengths

**NOSING**

- **8080**
  - (Random Length)
- **808013**
  - (13”)

**TRIM**

- **100**
  - Cove
- **129**
  - Shoe
- **163**
  - Base Cap
- **100-FL**
  - Flex Cove
- **127-FL**
  - Flex Shoe
- **163-FL**
  - Flex Base Cap

**PLUGS**

- **8074**
  - Rail Cap Available in 6”, 8”, 10”
- **LJ-3003**
  - 1 1/2” Tapered
- **LJ-3000**
  - 1” Tapered
- **LJ-3024-1**
  - 1/2” Tapered
- **TP38**
  - 3/8” Tapered
- **BP1**
  - 1” Button
- **LJ-3026-1**
  - 1 1/2” Button
- **BP38**
  - 3/8” Button
**WALL ROSETTES**

- **LJ-7026**
  - Round
  - 4 9/16”

- **LJ-7027**
  - Oval
  - 4 7/16” x 6 1/2”

- **R7337OG**
  - Oval
  - 4” x 5 1/2”

- **LJ-7033**
  - Rectangle
  - 4 5/16” x 6”

- **LJ-7032**
  - Square
  - 4 1/2” x 4 1/2”

**TREAD BRACKETS**

- **LJ-7028**
  - 11 1/2” x 8 1/8” x 5/16”

- **LJ-7029**
  - 11 1/2” x 8 1/8” x 5/16”

**EXTERIOR IRON BALUSTERS AND HARDWARE**

Available as a kit or as component pcs. Cedar railing with powder-coated aluminum balusters. All kits include 2 pcs. profiled pre-drilled set of aluminum balusters, mounting hardware, and installation instructions.

- **E930026**
  - 26” baluster

- **E930032**
  - 32” baluster

- **E9400**
  - For use with pre-drilled rail

- **E9402**
  - BLACK

- **E9401**
  - Straight and angled connectors for use with alternating railing like composite, vinyl, and exotic hardwood
WALL RAIL BRACKETS

*Finish color may vary

Heavy Duty

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<tr>
<td>LJ-3127-PC</td>
<td>Polished Chrome</td>
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<td>LJ-3127-AN</td>
<td>Antique Nickel</td>
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<tr>
<td>LJ-3127-BZ</td>
<td>Oil Rubbed Bronze</td>
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Medium Duty

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<td>LJ-3012-SN</td>
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NEWEL INSTALLATION KITS

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<tr>
<td>LJ-3004</td>
<td>Newel Mounting Kit</td>
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<td>LJ-3005</td>
<td>Keylock Fastener</td>
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<td>LJ-3006</td>
<td>Newel Mounting Plate</td>
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<td>LJ-3008</td>
<td>Angle Bracket Newel</td>
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<td>LJ-3009</td>
<td>Angle Bracket Newel</td>
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MISCELLANEOUS TOOLS & HARDWARE

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<td>LJ-3001-O</td>
<td>3½&quot; Rail Bolt and Plug</td>
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<tr>
<td>3206</td>
<td>6&quot; Rail Bolt</td>
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<tr>
<td>LJ-3032</td>
<td>Rail Bolt-Runner</td>
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<tr>
<td>LJ-3078</td>
<td>Rail &amp; Post Fastener</td>
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<tr>
<td>LJ-3076-1</td>
<td>5/16&quot; x 2¼&quot; Dowel-Fast Screw</td>
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<tr>
<td>LJ-3033</td>
<td>Dowel-Runner</td>
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LJ-3001-O

LJ-3002-O

LJ-3003-O

LJ-3004-O

LJ-3005-O

LJ-3006-O

LJ-3008-O

LJ-3009-O

LJ-3012-O

LJ-3018-O

LJ-3044-O

LJ-3033-O
Photo Portfolio


Custom Poplar Newels, LJ-5360 Primed Balusters, LJ-6400 Oak Handrail

LJP-3310 Oak Newels, LIH-KW50144 & LIH-HOLPLA44 Black Iron Balusters, LJ-6900 Oak Handrail, 7938 Climbing Volute, S-7988-2 Tandem Cap Gooseneck
Photo Portfolio

LJ-4180 Oak Newels, S-5015 Primed Balusters, LJ-6010 Oak Handrail

LJP-3010 Oak Newels, LIH-HOL14044 & LIH-HOL15044 Satin Black Balusters, 6910 Oak Handrail

LJ-4270 Oak Newels, LJF-2915 Fluted Primed Balusters, LJ-6210 Oak Handrail

LJ-4270 Oak Newels, LJF-2915 Fluted Primed Balusters, LJ-6210 Oak Handrail
LJ-4040 Poplar Newels, S-5015 Primed Balusters, LJ-6010 Poplar Handrail

LJ-4180 Oak Newels, LIH-HOL1BASK44 & LIH-HOL2BASK44 Low Sheen Black Iron Balusters, LJ-6010 Oak Handrail

This stair features our 3/4" Stainless Hollow Tube

LJ-4040 Poplar Newels, S-5015 Primed Balusters, LJ-6010 Poplar Handrail

CL-410 Newel, 684 Handrail, Stainless Steel Fittings and Cable

800.421.1330
Photo Portfolio

LJP-3010 & LJP-3040 Oak Newels, LJP-2015 Primed Balusters, LJ-6900 Oak Handrail

Custom Oak Box Newels, LI-14044, LI-15044 & LI-16044 Antique Bronze Balusters, LJ-6900 Oak Handrail

Custom Poplar Box Newels, S-5360 Primed Balusters, LJ-6400 Oak Handrail

LJ-4040 Oak Newels, LIH-HOL1BASK & LIH-HOLDBLTW44 Low Sheen Black Iron Balusters, LJ-6010 Oak Handrail
4091 Oak Box Newels, LI-1BASK44 & LI-2TW44 Low Sheen Black Balusters, LJ-6519 Oak Handrail

LJ-4075 Oak Newels, LIH-HOL1TW44 & LIH-HOL2BASK44 Low Sheen Black Iron Balusters, LJ-6010 Oak Handrail

LJP-3010 Maple Painted Newel, LI-10044 & LI-11044 Satin Black Balusters, LJ-6900 Maple Painted Bending Rail